

Placing at or above ground level

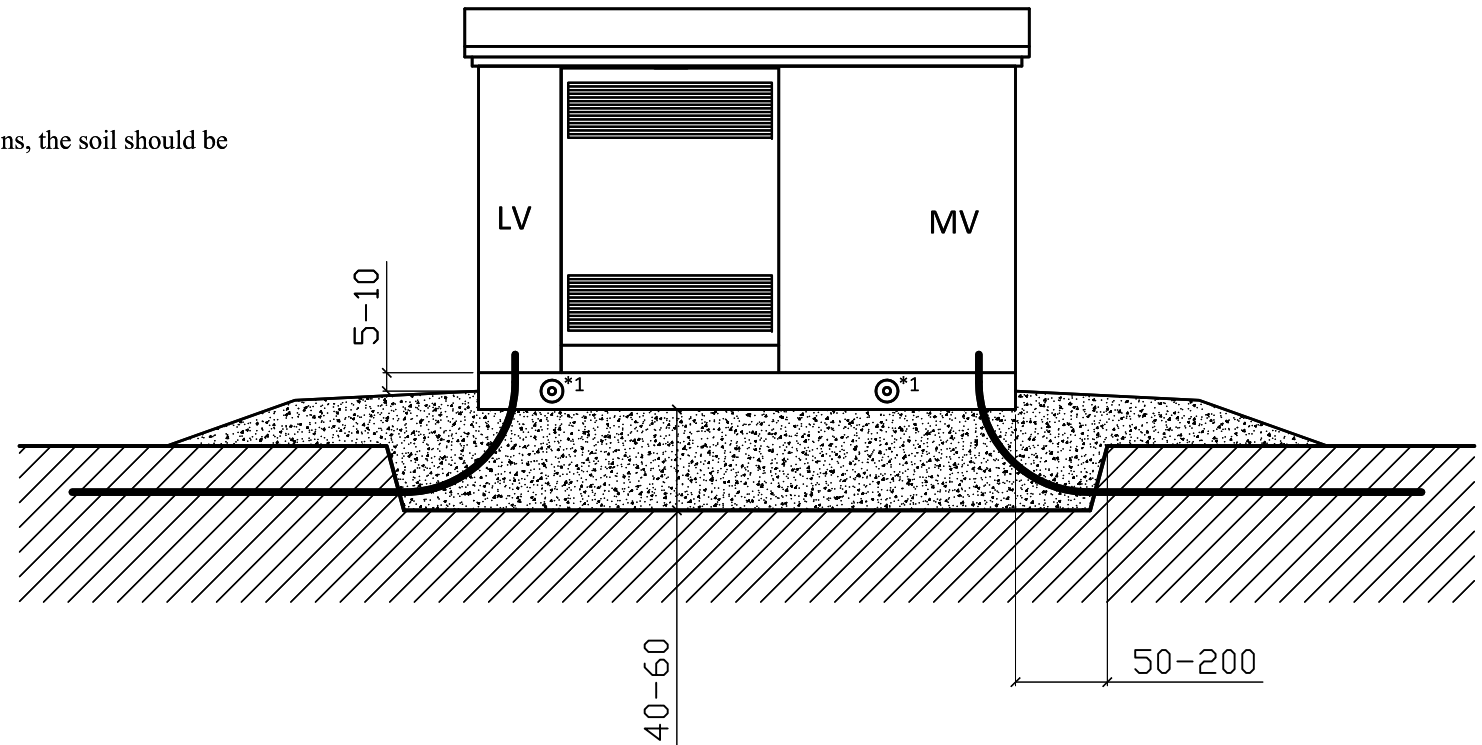
All measurements are given in centimetres


Setting up as per the instructions is a prerequisite for the station and its total lifespan.
A well carried out soil preparation is a good long-term investment.

1. Select a suitable location for drainage from the station.
2. Dig the vegetation cover at least 50 cm outside the station's dimensions, and if there is a risk of frost bursting, insulate the bottom or fill with gravel/macadam.
3. Spread a non-woven fabric to separate the fillers.
4. Fill the pit with a base course (0-50 mm)
5. Pack the station bed as per the instructions in the AMA (General material and labour description for house building).
6. Position the station and plug up the lifting holes with attached washers. *1
7. Install in and outgoing cabling; seal the cable holes with light concrete type EPS. (Make sure no water is led into the station via cables)
8. Refill around so that about 5 cm of concrete slab is visible from the outside.

NOTE!

At larger stations, i.e. those weighing over 15-20 tons, the soil should be examined in terms of its load-bearing capacity.



 HOLTAB	Setup guide				ARBETS NUMMER	
	Substations with concrete slab				RITNINGS NUMMER H0050EN	
DATUM.	KONSTRUKTÖR.	RIT.	REV.	BLAD.	FORTS.	
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